

5/27

<b>DART AEROSPACE</b>	<b>Work Order:</b>	23584
<b>Description:</b> Mounting Bracket	<b>Part Number:</b>	D2581
04.06.25 04.06.25		
<b>Drawing:</b> D2581 Rev. A1	<b>Qty:</b>	100 104


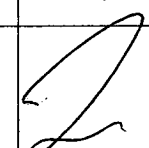
Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	DA	05.06.16	100
2	PURCHASING	Issue P/O: 1008242 Laser cut as per Dwg D2581 Material: 304/316 SS 0.125" thick <b>Material release note required</b>	U	05.06.21	100
3	RECEIVING	Receive and Inspect for transit damage <b>Ensure material release note attached</b>	DL	05/07/28	105
4	QC	Inspect Level 6	2	05-08-03	105
5	METAL	Deburr	SAD	05/06/24	105
6	METAL	Form as per Dwg D2581 using CNC Brake	SB	05/08/24	104
7	QC	Inspect Level 5	2	05-08-24	104
8	STORES	Identify and Stock	2	05-06-24	104
9	EXPEDITING	Close W/O Cost / Part: 3.57 545 05/08/25 104	2	05/08/25	104


Rev	Date	Change	Revised By	Approved
B	98.01.14	Add Inspection Level and Dwg Ref	BW	
C	99.06.29	Re-format	DM	
D	01.07.17	Added info to step 2	SM	EC

RELEASED

EC 01.07.17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/08/24	6	1 piece was over bend		scrap & destroy	313 05/08/24	 05-08-24		 05-08-24

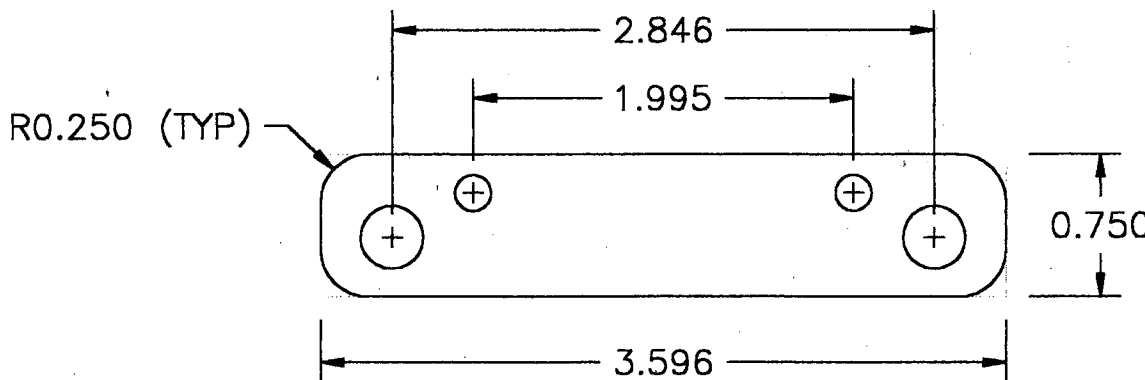
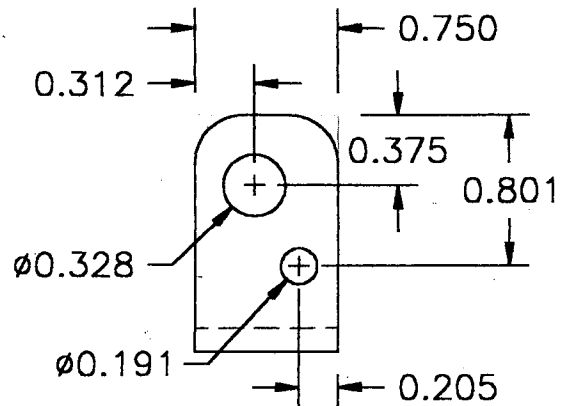
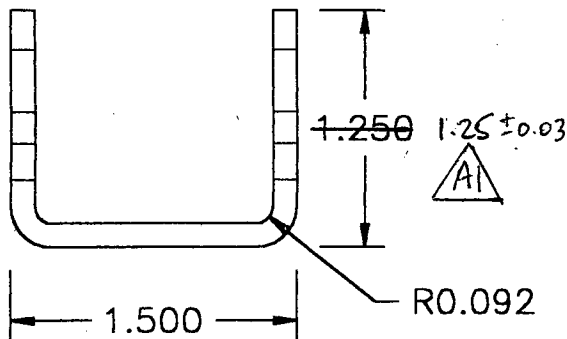
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 05/08/25

NOTE: Date & initial all entries QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
MIKE M	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>M. M.</i>	D2581	SHEET 1 OF 1
DATE	TITLE		SCALE
96.06.27	MOUNTING BRACKET		1:1
AI	CP 04.05.14		CHANGE TOLERANCE ON 1.25 DIMENSION

RELEASED  
96/07/23 BW



MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE

WORK ORDER

NO. 23584

# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Jun 16, 2005  
08:04 am

Work Order No	: 0023584	Department Code:	
Project Name	: D2581	Burden Flags	: NNNNNNNN
Project For	: WK527	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: D2581	Invoice Number	:
Description	: Mounting Bracket	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 100	OE Value	: 0.00
Amount Done	: 0	Est Mark Up	: 0.000%
Start Date	: 06-15-05	Actual Mark Up	: 0.000%
Est Finish Date	: 07-05-05		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00

**輝成實業股份有限公司**  
**YUEN HING INDUSTRIAL CORP.**

# INSPECTION CERTIFICATE

902515416

INVOICE NO. :  
COMMODITY :  
POLYMER  
PUMPS COULD BE MADE OF STAINLESS STEEL SHEET AND WOULD BE  
EASIER TO MOUNT ON MAIN PIPE WITH NOOT-PASS

PALESG6  
PAPER COULD ROLLED STAINLESS STEEL SHEET AND 34X104 IS  
FINISHED FOR NO LACIN ON MAN SERN, WITH BLOC PASS,  
SLITTED EDGE AND ROAR PINE, WITH PAPER INTERLAVED,  
SLITTED EDGE.

王品：高雄區馬路新成發客運站前  
364, SHIMAN RD., LI CHIH HSIANG  
KAOHSIUNG TAIWAN R.O.C.  
TEL: 07-972288 FAX: 07-972288  
CERTIFICATE NO: 0307282  
DATE OF ISSUE: 07/22/2004

INFORMATION :	ANS 204
CUSTOMER :	INTEGRIS METALS LTD

ITEM NO. SIZE	NO.	Weight (M.W.)		Feed No.	ID NO.	Physical Properties Tensile Test (2-50 mm)					Chemical Composition (%)								
		KGS	LBS			YS (N/mm <sup>2</sup> )	TS (N/mm <sup>2</sup> )	EL (%)	HB	HV	C x100	Si x100	Mn x100	P x1000	S x1000	Ni x100	Cr x100	N x100	
ASB 504 NO.45C (FE8-7188)																			
10A487130*	1	1.382	3.008	YU228445	38528735A-115	301	808	60	85	172	4	48	123	25	8	805	1818	3	
10A487130*	1	1.382	3.009	YU228445	38528735A-116	301	808	60	85	172	4	48	123	25	8	805	1818	3	
10A487130*	1	0.65	1.532	YU228445	38528735A-117	301	808	60	85	172	4	48	123	25	8	805	1818	3	
10A487130*	1	1.381	3.087	YU228445	38528735A-112	301	808	60	85	172	4	48	123	25	8	805	1818	3	
10A487130*	1	1.383	3.071	YU228445	38528735A-113	301	808	60	85	172	4	48	123	25	8	805	1818	3	
10A487130*	1	1.383	3.071	YU228445	38528735A-114	301	808	60	85	172	4	48	123	25	8	805	1818	3	
10A487130*	1	1.423	3.157	YU132352	38528735C-112	311	861	62	85	170	4.8	51	109	28	4	811	1828	2.3	
9.079 29.085																			
Panel locked for all Feed NO.																			

THE MEMORY CERTIFY THAT THE MATERIAL CONCERNED HEREON HAS BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MAIL CERTIFICATE

PRODUCT IN ACCORDANCE WITH ASTM A360, A369,  
A372E, ASME SA360, Q36786Z.

**THE MAU CORP.**

1199 304 2B

*in*  
*Kim Phung*  
Manager of Quality Assurance Service

4153